

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.03.31	Job No.: 00056	ADR Yes/No: Y	ADR Date: 08.03.31	ECN #: 1163
Product No.: D350-591		Created By: <i>IRB</i>	Approved By: <i>WJ</i>	
Product Name: Heli-Access-Step		Checked By: <i>IRB</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	X	LL	<i>08.04.01</i>
Production Engineering Coord	X	EC/DD	<i>08.04.01</i>
Director Quality Assurance	X	SS	
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	X	DSTOW	<i>08.04.01</i>
Marketing	X	SW	<i>08.05.07</i>
Customer Order Processing	X	SS	

Reason for Change:

Remove abrasion strips on D350-591-311/-312 Heli-Access-Steps. DSI 9410-011 for previous customers. SEE NOTE BELOW

Documents Affected:

Release: DSI 9410 Rev. A
(D3595-200-300 is new)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N	KJ	Place Blue/Pink File Under Review	
2	Update Blue/Pink DSI Folder and Electronic Files	Y	KJ	Do not add to standard Blue/Pink file (until ECN 1164)	<i>08.04.01</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.04.01</i>
4	Update Grey Project Binder	Y	KJ		<i>08.04.01</i>
5	Move Electronic Files	Y	KJ		<i>08.04.01</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. N</i>	Y	KJ		<i>08.04.01</i>
8	Create/Update Change Record Form	Y	KJ	DSI 9410-011 @ CHG 001	<i>08.04.01</i>
9	Create/Update PPP's	Y	KJ	DSI 9410-011 @ CHG 001	<i>08.04.01</i>
10	Update Controlled PDF Files	Y	KJ	As required	<i>08.04.01</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	DSI 9410-011 @ CHG 001. D3595-200-300	<i>08.04.01</i>
15	Update Access (ARC) Database	Y	KJ	DSI 9410-011 @ CHG 001	<i>08.04.01</i>
16	Update/Verify ARC	Y	KJ	DSI 9410-011 @ CHG 001	<i>08.04.01</i>
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatibility Matrix	N			
20	Create Eurocopter Form (FEE)	Y	PH/SS		<i>01.04.04</i>
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	For DSI 9410-011 only. Create D3595-200-300	<i>08.04.01</i>
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	SW		<i>See Attached</i>
32	Notify Eurocopter France	N			
33					

Description / Action:

Create documentation for DSI 9410-011 only. Update to D350-591-311/-312 kits will be made on ECN 1164

Sian Willems

From: Bill Beckett [bbeckett@dartaero.com]
Sent: August 18, 2008 3:26 PM
To: 'Sian Willems'; 'Mike Petsche'
Subject: RE: ECN Instructions

Sian - 1 step, it is correct. 1500 steps, it is an oversight.
Mike - thoughts on this?
Bill

From: Sian Willems [mailto:swillems@dartaero.com]
Sent: August 18, 2008 2:44 PM
To: 'Bill Beckett'
Cc: 'Mike Petsche'
Subject: ECN Instructions

Hi Bill,

ECN 1163 instructs me to notify previous customers that we've updated the D350-591-311/-312 step so that it installs with rubber cushions on the clamp rather than with abrasion strip on the crosstube. We've sold almost 1500 of these steps since they were created.

Is this correct or an oversight?

Sian Willems

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